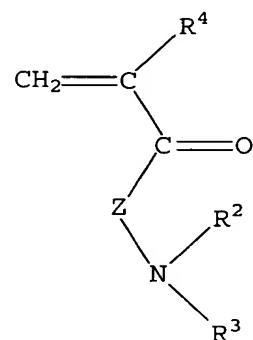


METHOD OF COATING COILS USING A HIGH SOLIDS
FLUOROCARBON COATING COMPOSITION

ABSTRACT OF THE DISCLOSURE

A coating composition which includes an aminoalkyl (meth)acrylate containing acrylic polymer, a fluorocarbon polymer and a solvent. The acrylic polymer includes at least one (meth)acrylate monomers and an aminoalkyl (meth)acrylate monomer described by the structure:



where Z is a divalent linking group; R² and R³ are independently selected from H or C₁-C₆ linear or branched aliphatic; and R⁴ is H or CH₃. The fluoropolymer coating composition may be applied using coil coating, spray coating or extrusion coating methods to an appropriate substrate.